

**Tabel *Converting Level Sigma***

<b>Sigma</b>	<b>DPMO</b>
1	697672
1.1	660083
1.2	621378
1.3	581815
1.4	541694
1.5	501350
1.6	461140
1.7	421428
1.8	382572
1.9	344915
2	308770
2.1	274412
2.2	242071
2.3	211928
2.4	184108
2.5	158687
2.6	135687
2.7	115083
2.8	96809
2.9	80762
3	66811
3.1	54801
3.2	44567
3.3	35931
3.4	28717
3.5	22750
3.6	17865
3.7	13903

**Tabel *Converting Level Sigma* (lanjutan)**

<b>Sigma</b>	<b>DPMO</b>
3.8	10724
3.9	8198
4	6210
4.1	4661
4.2	3467
4.3	2555
4.4	1866
4.5	1350
4.6	968
4.7	687
4.8	483
4.9	337
5	233
5.1	159
5.2	108
5.3	72
5.4	48
5.5	32
5.6	21
5.7	13
5.8	9
5.9	5
6	3.4

(Sumber:[http://qualityamerica.com/Knowledgecenter/leansixsigma/converting\\_dpmo\\_sigma\\_level.asp](http://qualityamerica.com/Knowledgecenter/leansixsigma/converting_dpmo_sigma_level.asp)) diakses pada tanggal 25 agustus 2014 pukul 14.25 WIB